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amine process has been considered as the most popular process in gas processing industries. Therefore, this study will adopt amine process to remove acid gases from Khurmala natural gas. 2 Basic amine process description Amine process is considered as the most successful and common process in gas industry field.

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consider the whole gas processing scheme and site conditions, and not only the sweetening technology ... gas fields. In that context, the sweetening unit plays a leading role due to the wide variety of technologies for ... Example of

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gas sweetening technologies selection chart [Ref. 3] 100% 100% 10% 10% 1% 1% 1000 ppm 1000 ppm

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version of Aspen HYSYS V.7.3 program. Moreover, the simulation work is adopted amine gas sweetening process by using DEA solution and it achieved high acid gases removal for instance, H₂S concentration in sweet gas stream was about 4 ppm at (400 m³/h) amine circulation rate.

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gas is high enough in methane content that it can be piped directly to customers without processing. Most often, however, the gas contains unacceptable levels of higher-weight hydrocarbon liquids as well as impurities, and it is available only at very low pressures. For these reasons, field gas is usually processed ...

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THE AMINE SWEETENING PROCESS The

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monoethanolamine and diethanolamine sweetening processes are similar in their flow schemes and operations. They are used as aqueous solvents to selectively absorb H₂S and CO₂ from sour natural gas streams. The sour gas is introduced at the bottom

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